

# Vivak® UV

## Solid Copolyester Sheets



### Your benefits:

- good weather resistance
- excellent thermoformability
- high impact strength
- good fire rating

Solid **Vivak® UV** sheets are made of premium thermoplastic copolyester (CHDM-based PET-G). They offer high impact strength, a good fire rating and good weather resistance. These properties are demonstrated by our 10-year guarantee on mechanical strength and optical properties.

**Vivak® UV** sheets can be rapidly thermoformed at low energy consumption, short production times, extreme degrees of stretching and accurate mold surface reproduction, without predrying. The sheets are easy to screen print and machine.

**Vivak® UV clear 2099** is a grade of clear transparent sheet with extremely high light transmission and high gloss.

**Vivak® UV white 2130** sheets are translucent white sheets with good light diffusion and a pleasant hue.

### Applications:

Ideal fields of application for **Vivak® UV** are: Outdoor P.O.S., displays, poster pillars, vending machines, poster boards and outdoor posters, advertising boards.

	Test Conditions	Typical values <sup>(1)</sup>	Unit	Standard
<b>PHYSICAL</b>				
Density		1.27	g/cm <sup>3</sup>	ISO 1183-1
Moisture absorption	after storage in standard climate 23 °C/50% RH	0.2	%	ISO 62-4
	after storage in water at 23 °C until saturation	0.6	%	ISO 62-1
Refractive index	20 °C	1.567	-	ISO 489
<b>MECHANICAL</b>				
Flexural strength		70	MPa	ISO 178
Tensile modulus		2,200	MPa	ISO 527-1/-2
Yield stress		> 50	MPa	ISO 527-1/-2
Yield strain		4	%	ISO 527-1/-2
Strain at break		> 35	%	ISO 527-1/-2
Charpy	23 °C unnotched	no break	kJ/m <sup>2</sup>	ISO 179-1/1eU
	-40 °C unnotched	no break	kJ/m <sup>2</sup>	ISO 179-1/1eU
	23 °C notched	ca.7	kJ/m <sup>2</sup>	ISO 179-1/1eA
Izod	23 °C unnotched	no break	kJ/m <sup>2</sup>	ISO 180/U
	23 °C notched	ca. 7	kJ/m <sup>2</sup>	ISO 180/A
<b>THERMAL</b>				
Vicat softening temperature	Method B50	80	°C	ISO 306
Thermal conductivity		0.2	W/m K	DIN 52612
Coeff. of linear thermal expansion		0.05	mm/m K	DIN 53752-A
Heat deflection temperature under load	Method A: 1.80 MPa	63	°C	ISO 75-2
	Method B: 0.45 MPa	70	°C	ISO 75-2
<b>ELECTRICAL</b>				
Dielectric strength		16.1	kV/mm	IEC 60243-1
Volume resistivity		10 <sup>15</sup>	Ohm·cm	IEC 60093
Surface resistivity		10 <sup>16</sup>	Ohm	IEC 60093
Dielectric constant		2.6		IEC 60250
	at 10 <sup>3</sup> Hz	2.4		IEC 60250
Dissipation factor	at 10 <sup>3</sup> Hz	0.005		IEC 60250
	at 10 <sup>6</sup> Hz	0.02		IEC 60250

<sup>(1)</sup> These values are measured on injection molded samples, and are not intended for specification purposes.

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Exolon Group S-Line, the standard product line, represents a range of certified quality products which offer the reliable solution for most applications.

### Light Transmission:

Test Method to DIN EN ISO 13468-2. The stated thicknesses are not all available as standard. Please ask us for more information. The stated values are typical values only.

Light transmission in %	2	3	4	5	6	8
Vivak® UV clear 2099	89	88	87	86	85	84
Vivak® UV white 2130	39	30	30	24		

### Available sizes:

Vivak® UV is available in thicknesses of 2 – 6 mm and in the following sizes; other sizes, colors and sheet thicknesses on request.

### Colors:

Vivak® UV clear 2099  
Vivak® UV white 2130

### Sizes (Standard):

3,050 x 2,050 mm  
3,050 x 2,050 mm

### Food compatibility:

Vivak® UV sheets are **not** suitable for food-contact applications.

**Permanent Service Temperature:** The maximum permanent service temperature without load is approx. 65 °C.

### Fire Rating (\*):

Country	Standard	Rating	Thickness	Color
Europe	EN13501-1	B-s1, d0 B-s2, d0	2-8 mm 2-6 mm	clear 2099 all colors
Great Britain	BS 476 Part 7	Class 1Y	2 & 12 mm 2 & 6 mm	clear 2099 white 2130

(\*) fire certificates are limited in time, always check if the mentioned certificate is still valid.

### Glow wire flammability index, IEC 60695-2-12, in °C (\*)

	2	3	4
Vivak® UV clear 2099	960	960	960
Vivak® UV white 2130		960	960

### Thermoforming:

Owing to their excellent flow and mold surface reproduction, Vivak® UV sheets can be thermoformed at low temperatures without predrying. Because of its low specific heat capacity, Vivak® requires little energy for thermoforming, even for complex 3D-forms.

Exolon Group also produces multiwall sheets in polycarbonate (Exolon® multi UV), and solid sheets in polycarbonate (Exolon® GP) and in polyester (Axpel®, Curvalite® and Inspria®). For more information, take a look at [www.exolongroup.com](http://www.exolongroup.com).



Exolon Group NV  
Wakkensesteenweg 47  
8700 Tielt  
Belgium

[www.exolongroup.com](http://www.exolongroup.com)  
[sales@exolongroup.com](mailto:sales@exolongroup.com)

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